

TRANSMISSION EXCHANGE PACKAGES

TY856 6-Speed Transmission Exchange

Exchange packages include full disassembly, inspection, cleaning, and refresh. All gears, final drive, transfer gears are REM superfinished. All synchronizers, shift forks, gaskets, and seals are replaced. DCCD Center Differential is rebuilt. Transfer drive bearing is always replaced. Other bearings, sleeve & hubs, gears, and internal components are inspected and replaced if any evidence of wear or damage is present. Transmission cases are vapor honed to restore condition and all external hardware, brackets, and components are replaced with new (subject to availability). Specify required ratios (additional costs may apply).

PPG synchro drag set includes all above with PPG straight cut 1st-4th synchro gear conversion, Albins uprated transfer gear set with heavy duty output spline, long ratio 5th and 6th gears.

X-Shift sequential gearbox exchange includes REM superfinishing all gears, final drive, transfer gears. DCCD Center Differential is rebuilt. All major bearings replaced. Transmission cases are vapor honed to restore condition and all external hardware, brackets, and components are replaced with new (subject to availability). Rally gearbox includes STI 3-Option Clutch Type Front LSD and close ratio R4+ set. Drag gearbox includes Cosco Front LSD, Albins uprated transfer set w/ heavy duty output spline, heavy duty DCCD magnet coil, and extra long ratio +PLUS set. Time Attack gearbox includes Cosco 1-way Front LSD, X-Shift transfer set, and long ratio +PLUS set. Street PRO gearbox includes +PLUS HELICAL set with factory front LSD and transfer gears. Custom build options available on demand.

Core charge is refunded when original transmission is returned and inspected. Core charge deductions are as follows: Clutch Housing Broken (-\$300), Transmission Main Case Broken (-\$800), Transmission Final Drive Gears Broken (-\$400), Extension Housing Broken (-\$200), DCCD Non-Rebuildable (-\$1500), Transmission Run Without Oil For Extended Period (-\$1000).

MY2001-2005 6MT Exchange OEM Build	\$3350
MY2006-2007 6MT Exchange OEM Build	\$3200
MY2008-2021 6MT Exchange OEM Build	\$3100
6MT Exchange PPG 4-Gear Synchro Drag	\$10,500
6MT Exchange X-Shift Sequential – Rally	\$14,500
6MT Exchange X-Shift Sequential – Drag	\$17,950
6MT Exchange X-Shift Sequential – Time Attack	\$16,500
6MT Exchange X-Shift Sequential – Street PRO	\$15,450
Core (2001-2007)	\$3600
Core (2008+)	\$2900

LABOR GUIDE

Manual Transmission:

In Car Services –

Transmission R&R	(5.4) \$810
Transmission R&R TY856	(5.8) \$870
Transmission R&R Engine Front Mounted	(6.5) \$975
Clutch/Flywheel Replace (Add.)	(0.5) \$75
Multi-Plate Clutch (Add.)	(0.3) \$45
Resurface Flywheel 1-Step WRX Pull (Add.)	\$125
Resurface Flywheel 2-Step STI/WRX Push (Add.)	\$150
Replace Front Axle Seal (One Side)	(1.0) \$150
Replace Front Axle Seal (Both Sides)	(1.6) \$240
Stub Shaft Type (Add. Per Side)	(0.3) \$45
Replace Front Axle (One Side)	(0.7) \$105
Replace Front Axle (Both Sides)	(1.2) \$180
Extension Housing R&R	(3.2) \$480
Center Diff R&R (Add.)	(0.2) \$30
Speed Sensor R&R	(1.0) \$150
Nuetral/Reverse Switch R&R (ea.)	(0.6) \$90
Transmission Crossmember R&R	(0.8) \$120
Transmission Mount (Add.)	(0.2) \$30
Crossmember Cushions (Add.)	(0.4) \$60
Shift Linkage R&R w/ Cable Shift	(1.4) \$210
Selector Cables w/Cable Shift (Add.)	(0.3) \$45
Short Shift Lever w/ Cable Shift (Add.)	(0.7) \$105
Shifter Plate & Bushing Install w/ Cable Shift	(1.5) \$225
Shifter Stop Install w/ Cable Shift	(0.5) \$75
Shift Lever, Plate, Bushing, & Stop Pkg. w/ Cable Shift	(2.5) \$375
Shift Linkage R&R w/o Cable Shift	(1.6) \$240
Short Shift Lever Install 5MT	(1.0) \$150
Short Shift Lever Install 6MT TY856	(1.5) \$225
Shifter Stay Bushing R&R	(0.4) \$75

Shifter Rear Bushing R&R	(0.9) \$135
Shifter Joint R&R	(1.2) \$180

Manual Transmission:

Out of Car Services –

Transmission Basic Overhaul 5MT	(6.2) \$930
Transmission Basic Overhaul 6MT TY856	(6.8) \$1020
Transmission Basic Overhaul 6MT w/ Cable Shift	(6.5) \$975
Overhaul Transmission Gear Shafts 5MT (Add.)	(3.0) \$450
Overhaul Transmission Gear Shafts 6MT (Add.)	(3.5) \$525
Front Ring & Pinion Set Up (Add.)	(1.2) \$180
Clutch Housing Replace 6MT TY856 w/Speed Sensor (Add.)	(1.2) \$180
Clutch Housing Replace 6MT TY856 w/o Speed Sensor (Add.)	(1.0) \$150
Extension Housing Replace 6MT TY856 (Add.)	(1.2) \$180
Transfer Gears Replace 6MT (Add.)	(0.6) \$90
Seized Side Diff Retainer (Add.)	(1.0) \$150
Sequential Gearbox Conversion (X-Shift/Kotouc) 6MT TY856	(10.0) \$1500
Extension Housing/Transfer Gears/DCCD R&R Only	(2.5) \$375
DCCD Overhaul MY06+	(2.0) \$300
DCCD Overhaul MY01-05 (Incl. Weld Shafts)	(2.5) \$375
DCCD Overhaul MY99-00	(2.2) \$330
Transmission Housing Restoration 6MT TY856	\$450
Transmission Housing Restoration 5MT/Cable Shift 6MT	\$400

Rear Differential:

In Car Services –

Rear Diff R&R	(2.4) \$360
Drive Shaft R&R	(0.6) \$90
Replace Rear Axle (One Side)	(2.0) \$300
Replace Rear Axle (Both Sides)	(2.4) \$360
Rear Diff Front Support R&R (Add.)	(1.2) \$180

Out of Car Services –

Rear Differential Complete O/H	(5.0) \$750
Rear Differential Re-Seal Only	(1.5) \$225
Rear LSD R&R (Incl. Re-Set Backlash)	(2.0) \$300
Clutch Type Rear LSD O/H	(2.5) \$375
Rear Diff Housing Restoration	\$150